	LE STANI	DARD		,					
	RATING OPERATING TEMPERATURE RANGE OPERATING HUMIDITY RANGE VOLTAGE				STORAGE TEMPERATURE RANGE		-10 °C TO 60 °C <sup>(3)</sup>		
					TORAGE HI ANGE	UMIDITY	RH 70 % MAX <sup>(3)</sup>		
Ţ					URRENT	0.5 A			
				CIFICATION	NS	<u> </u>			
ITE	 EM		TEST METHOD			REQU	IREMENTS	QT	AT
CONSTRUCTION		1			I				
		VISUALLY AND BY MEASURING INSTRUMENT.			ACCOR	RDING TO DRAV	VING.	×	×
MARKING ELECTRIC CHARACT		CONFIRMED VISUALLY.						×	×
CONTACT RE					80 m O I	MAY <sup>(5)</sup>		l ×	1
INSULATION RESISTANCE		20 mV MAX, 1 mA(DC OR 1000Hz) 100 V DC.				80 m Ω MAX. <sup>(5)</sup> 500 M Ω MIN.			
VOLTAGE PROOF		200 V AC FOR 1 min.			NO FLA	NO FLASHOVER OR BREAKDOWN.			
MECHANIC	CAL CHAR	ACTERI	STICS		•				
NSERTION A		MEASURE	D BY APPLICABLE CONNECT	OR.	1	TION FORCE:	20.5 N MAX.	×	
WITHDRAWAL FORCES MECHANICAL		50 TIMES INSERTIONS AND EXTRACTIONS.			WITHDRAWAL FORCE: 2.05 N MIN.  (1) CONTACT RESISTANCE: NO VARIATION OF 20.			×	
OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS.			mΩ ② NO [	<ul> <li>CONTACT RESISTANCE: NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGL AMPLITUDE: 0.75 mm, FOR 2 h IN 3 DIRECTIONS.			<ol> <li>NO ELECTRICAL DISCONTINUITY OF 1 μs.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			×	
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.						×	
ENVIRONMEN	NTAL CHARA				Ta			×	_
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.			NO	<ul> <li>① CONTACT RESISTANCE:         NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE.</li> <li>② INSULATION RESISTANCE: 500 MΩ MIN.</li> <li>③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			
DRY HEAT		EXPOSED AT 85±2 °C, 96 h			<b>⊣</b> ೄ				
RAPID CHANGE OF TEMPERATURE		TEMPERATURE $-55 \rightarrow +5 \sim +35 \rightarrow +85 \rightarrow +5 \sim +35 \circ \text{C}$ TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX min.}$ UNDER 5 CYCLES.			n. 3 NO [				
		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				① CONTACT RESISTANCE:			
SULFUR DIOXIDE		EXPOSED IN 25 PPM FOR 96 h. (TEST STANDARD: JIS C 60068)			INIT ② NO I	NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE.  ② NO DERECT SUCH AS CORROSION WHICH IMPAIRS THE FUNCTION OF CONNECTOR.			
RESISTANCE TO SOLDERING HEAT		HYDROGEN-ION CONCENTRATION(pH)=10				CONTACT RESISTANCE: NO VARIATION OF $20 \text{m}\Omega$			
		TEST TIME:72±4h TEMPERATURE:15~35℃.				OR MORE FROM INITIAL VALUE.  NO DEFORMATION OF CASE OF EXCESSIVE			
		1)REFLOW SOLDERING:  REFLOW 2 TIMES UNDER THE TEMPERATURE  PROFILE SHOWN BELOW.  230°C  180°C  150°C  220°C  180°C  150°C  60~120s  60s(MAX)  2) SOLDERING IRONS: 360°C MAX. FOR 5 sec.  SOLDERED AT SOLDER TEMPERATURE  240±3°C FOR IMMERSION DURATION, 3 sec.			<b>I</b>	LOOSENESS OF THE TERMINAL.			
					1	A NEW UNIFORM COATING OF SOLDER SHALL			
					BEING	COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.			
COUNT	DI	-SCRIPTIO	ON OF REVISIONS	DES	SIGNED		CHECKED	DΑ	TE
						APPROVED	HS. OKAWA	10. 03. 09	
THAT CHAIL I LEWIS	EMPERATURES	SHOULD BE	HOULD BE -55 TO 40°C WHEN HUMIDITY EXCEEDS 80% RH. ERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE			CHECKED	HT. YAMAGUCHI	10. 03. 09	
<sup>2)</sup> OPERATING TE <sup>3)</sup> "STORAGE" ME				LL. CTOR RESISTANCE OF THE CABLE OF THE COMBINATION			TP. MATSUMOTO		
<sup>2)</sup> OPERATING TE <sup>3)</sup> "STORAGE" ME ASSEMBLY TO <sup>4)</sup> THERE MUST I <sup>5)</sup> DON'T INCLUE	) PCB. NOT BE DEWFA DE THE CONDU		STANCE OF THE CABLE OF THE	COMBINATION		DESIGNED	11.111/1001010	10.0	
<sup>2)</sup> OPERATING TE <sup>3)</sup> "STORAGE" ME ASSEMBLY TO <sup>4)</sup> THERE MUST I <sup>5)</sup> DON'T INCLUE CONNECTOR.	O PCB. NOT BE DEWFA DE THE CONDU	CTOR RESIS	STANCE OF THE CABLE OF THE	COMBINATION		DRAWN	TP. MATSUMOTO		3. 09
2) OPERATING TO 3) "STORAGE" ME ASSEMBLY TO 4) THERE MUST I 5) DON'T INCLUDE CONNECTOR. Unless othe	O PCB. NOT BE DEWFA DE THE CONDU Prwise speci	ctor resis			DRAWIN	DRAWN IG NO.	TP. MATSUMOTO ELC4-330389-	10.0	3. 09
2) OPERATING TE 3) "STORAGE" ME ASSEMBLY TO 4) THERE MUST I 5) DON'T INCLUE CONNECTOR. Unless othe	D PCB. NOT BE DEWFA DE THE CONDU- erwise specification Test	CTOR RESISTED FINE TO THE CONTROL OF T	to JIS-C-5402.	st	DRAWIN RT NO.	DRAWN IG NO.	TP. MATSUMOTO  ELC4-330389- X16M2-41S-0. 5SV	10.0	1/1