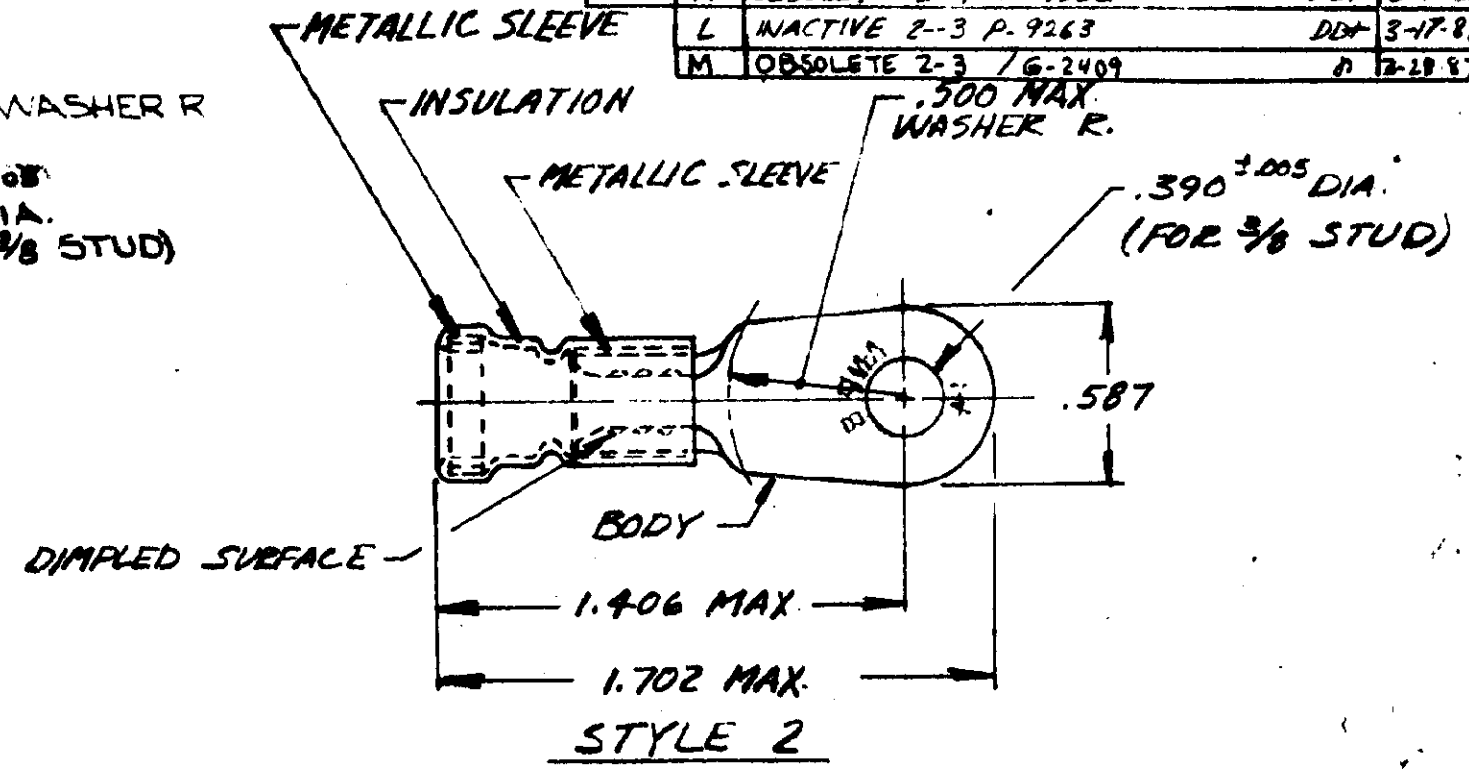
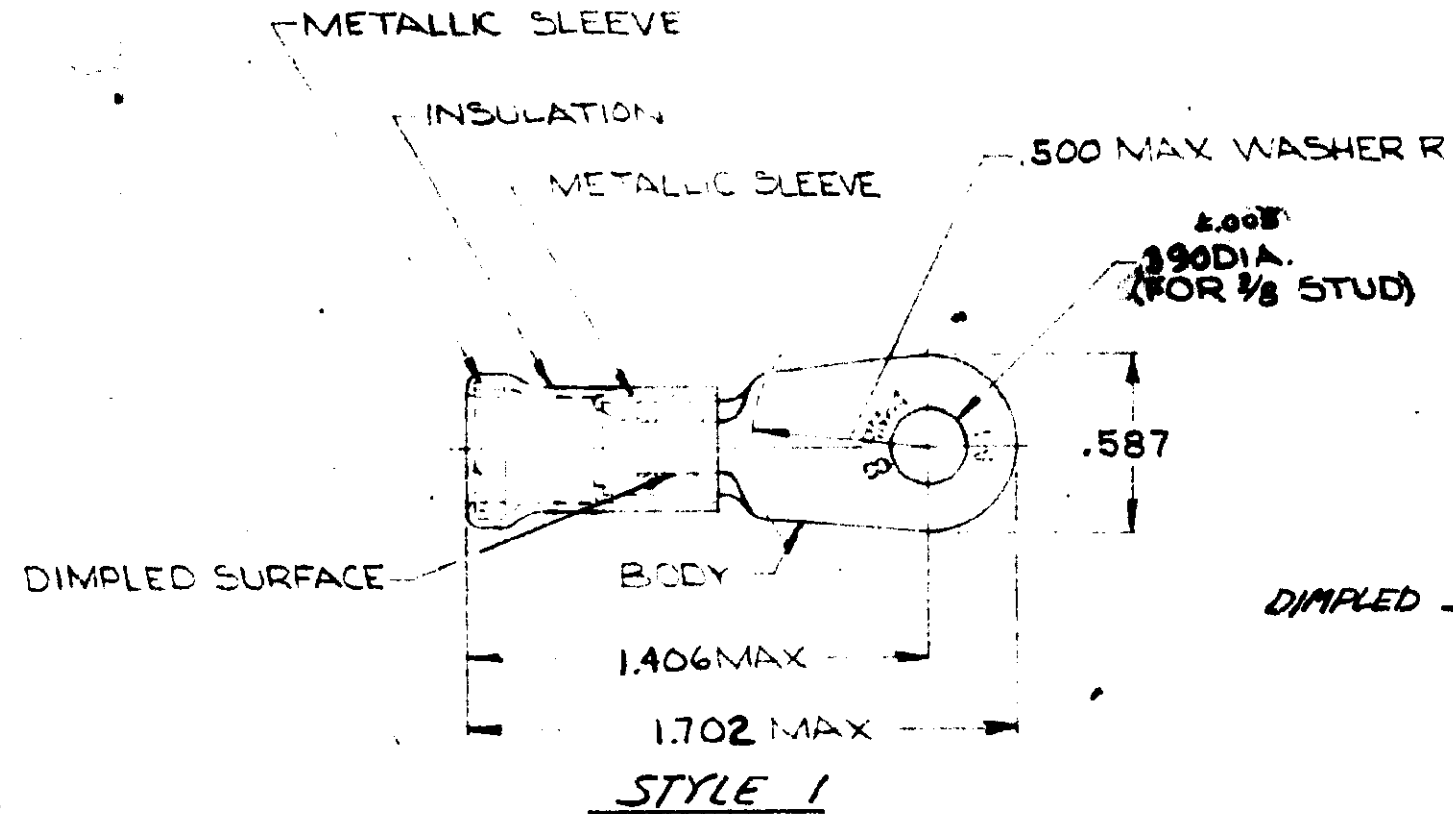


© 1953 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

N REV G-4680 TMS 5-6-88 JT

ZONE	LTH	DESCRIPTION	DATE	APPROVED
G		REDRAWN & REVISED PG5563	1-6-70	JWA
H		REV. PER ECN P-7000	EB	4/91
J		REV PER P-8347	REB	9/6/79
K		OBSOLETE 2-1 P-9222	DDT	3-1-82
L		INACTIVE 2-3 P-9263	DDT	3-17-82
M		OBSOLETE 2-3 / G-2409	D	2-28-87



TONGUE MATERIAL THICKNESS = .040<sup>±.003</sup>  
FOR "A" MAX WIRE INS DIA

TABLE I

1	WIRE TERMINAL	322004	BODY: COPPER (QQ-C-576) FINISH: (SEE TABLE II) INSULATION: PVC COLOR: RED METALLIC SLEEVE: COPPER (QQ-C-576) METALLIC BAND: STEEL (QQ-S-698) (ASTM A109)
QTY	DESCRIPTION	PART NO.	MATERIAL & FINISH

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS: .008 ANGLES: 1:50		CONTRACT NO.		 AMP INCORPORATED HARRISBURG, PENNSYLVANIA
MATERIAL		DR. <i>J. Rantz</i> 11-4-69	NAME	
SEE TABLE I		CHK. <i>Mr. [unclear]</i> 1-6-70	WIRE TERMINAL	
		APPD. <i>Swahel</i> 1-7-70	AMPLI-BOND - RING TONGUE	
		REL. <i>Am [unclear]</i> 1-9-70	WIRE SIZE: 8	
		DSGN APPD.	SIZE	CODE IDENT NO.
		OTHER APPD.	B	00779
			NUMBER	
			322004	
			SCALE	SHEET
			NTS	1 OF 1

2-322004-2	TIN PL (MIL-T-10727)	.377		1
<del>322004-1</del>	GOLD PL (MIL-G-45204) TYPE II 00005 MIN EXT THK OVER NICKEL PL (QQ-N-290) 00003 MIN EXT THK.	<del>.298</del>	<del>322004-1</del>	<del>1</del>
322004	TIN PL (MIL-T-10727)	.298	<del>322004-2</del>	2
PART NO.	FINISH	"A"	PART NO ON TAPE	STYLE